

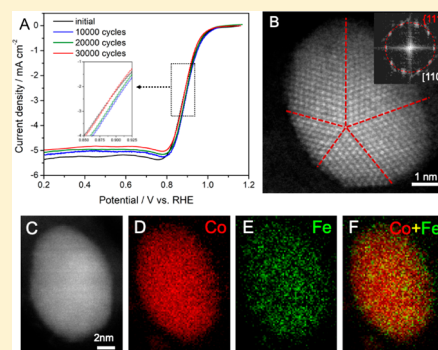
## Metal–Organic-Framework-Derived Co–Fe Bimetallic Oxygen Reduction Electrocatalysts for Alkaline Fuel Cells

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**S** Supporting Information

**ABSTRACT:** The oxygen reduction reaction (ORR) is considered the cornerstone for regenerative energy conversion devices involving fuel cells and electrolyzers. The development of non-precious-metal electrocatalysts is of paramount importance for their large-scale commercialization. Here, Co–Fe binary alloy embedded bimetallic organic frameworks (BMOF)s based on carbon nanocomposites have been designed with a compositionally optimized template, by a facile host–guest strategy, for ORR in alkaline media. The electrocatalyst exhibits promising electrocatalytic activity for ORR with a half-wave potential of 0.89 V in 0.1 M NaOH, comparable to state-of-the-art Pt/C electrocatalysts. More importantly, it exhibits robust durability after 30 000 potential cycles. Scanning transmission electron microscopy (STEM) and quantitative energy-dispersive X-ray (EDX) spectroscopy suggest that the Co–Fe alloy nanoparticles have a homogeneous elemental distribution of Co and Fe at the atomic-scale optimized BMOF and Co/Fe ratio of 9:1. The long-term durability is attributed to its ability to maintain its structural and compositional integrity after the cycling process, as evidenced by STEM-EDX analysis. This work provides valuable insights into the design and fabrication of novel platinum-group-metals-free highly active ORR electrocatalysts in alkaline media.



### INTRODUCTION

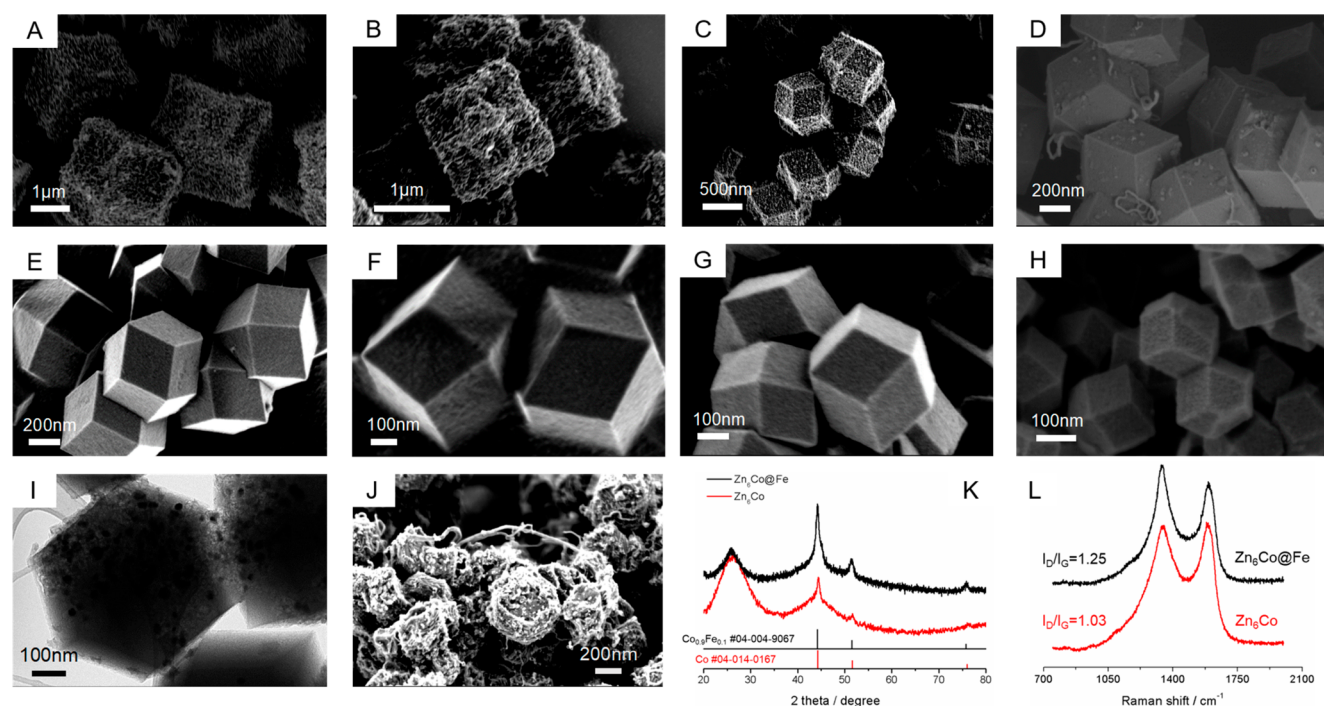
The continuing consumption of nonrenewable fossil fuels and increased aspiration for a global sustainable energy technology landscape has stimulated the development of novel fuel cell technologies.<sup>1,2</sup> The regenerative energy conversion concept, targeting low-carbon or carbon-free fuels, makes it a promising approach to lower CO<sub>2</sub> emissions.<sup>3,4</sup> The challenge to accelerate the sluggish oxygen reduction reaction (ORR) at the cathode in fuel cell applications will require novel materials and architectures. Platinum-group-metals (PGM)-based materials are still considered to be the state-of-the-art electrocatalysts toward the ORR.<sup>5–7</sup> However, their large-scale application in fuel cells is still precluded by cost and limited stability.<sup>8,9</sup> Thus, there is a clear need to design and develop cost-effective alternatives with high electrocatalytic activity and robust long-term stability. Alkaline polymer electrolyte fuel cells (APEFCs) have attracted a great deal of interest in the recent past because they can enable the use of non-precious metals as electrocatalysts for the ORR.<sup>10</sup> In this context, extensive investigations have focused on non-PGM materials, including transition-metal oxide,<sup>11–18</sup> ranging from monometallic to trimetallic oxides, and PGM-free nitrogen-doped carbon materials.<sup>19–21</sup> Dai and co-workers reported on Mn–Co oxides loaded on N-doped reduced graphene oxide, which significantly enhanced the electrocatalytic activity by the covalent coupling effect between the support and the oxide nanoparticles.<sup>22</sup> Yang et al. studied perovskite-based oxides, applying them for both oxygen reduction and evolution reactions.<sup>23</sup> Zelenay and Dodelet have utilized nitrogen-

containing organic molecules incorporating earth-abundant Co or Fe, to prepare metal–nitrogen–carbon (M–N–C) materials through high-temperature pyrolysis. The resulting materials have exhibited promising performance in membrane electrode assemblies (MEAs), providing further impetus to the industrial application of PGM-free electrocatalyst materials.<sup>24–27</sup> Furthermore, Lu et al., Peng et al., and Sa et al. have fabricated a variety of non-PGM catalysts, including carbonaceous material derived from halloysite, CoO<sub>x</sub> nano-hybrids, and Fe–N-doped carbon materials, respectively. They are adapted in APEFCs and demonstrated excellent performance.<sup>28–30</sup>

Recently, metal–organic frameworks (MOFs) (containing metal centers and organic linkers) have generated a great deal of attention as scaffolds and precursors for novel families of carbon nanocomposites.<sup>31,32</sup> As representatives of MOFs, zeolitic imidazolate frameworks (ZIFs) such as ZIF-67 and ZIF-8, with available metal centers and highly abundant carbon and nitrogen, have emerged as promising precursors as electrocatalysts.<sup>33,34</sup> The nitrogen species can bond to non-noble-metal nanoparticles as a means to yield N-doped carbon materials.<sup>35</sup> Nitrogen atoms can generate positively charged sites that are conducive to O<sub>2</sub> adsorption or splitting, which is believed to help expedite the kinetics of the oxygen reduction reaction.<sup>36,37</sup> There have been numerous reports on these contexts. Lou and co-workers employed ZIF-67 to produce

Received: April 6, 2019

Published: June 19, 2019



**Figure 1.** (A–H) SEM images of pyrolyzed BMOF\_Co, BMOF\_ZnCo<sub>3</sub>, BMOF\_ZnCo, BMOF\_Zn<sub>3</sub>Co, BMOF\_Zn<sub>6</sub>Co, BMOF\_Zn<sub>11</sub>Co, BMOF\_Zn<sub>20</sub>Co, and BMOF\_Zn at 800 °C in forming gas (95% N<sub>2</sub> and 5% H<sub>2</sub>). (I) TEM image of the pyrolyzed Zn<sub>6</sub>Co. (J) SEM image of the pyrolyzed Zn<sub>6</sub>Co\_Fe. (K) XRD patterns of Zn<sub>6</sub>Co and Zn<sub>6</sub>Co\_Fe. (L) Raman spectrum of Zn<sub>6</sub>Co and Zn<sub>6</sub>Co\_Fe.

77 porous hollow carbon polyhedra, comprised of N-doped  
 78 carbon nanotubes (CNTs), as bifunctional electrocatalysts  
 79 toward the ORR and OER.<sup>38</sup> Song and co-workers used ZIF-8  
 80 as a sacrificial framework that was pyrolyzed and activated with  
 81 NH<sub>3</sub> for optimized N configuration/doping to boost electro-  
 82 catalytic activity.<sup>39</sup> ZIF-67-derived materials feature N-doped  
 83 mesoporous graphitic carbon with a stable structure, as well as  
 84 high electronic conductivity and Co decoration for the  
 85 generation of active sites. ZIF-8 provides a hollow framework  
 86 with high surface area, promoting rapid diffusion kinetics  
 87 during electrocatalysis. Jiang and co-workers, Su and co-  
 88 workers, and others have employed bimetallic mixtures of ZIF-  
 89 67 and ZIF-8 as templates, further doped with phosphate  
 90 anions, to fabricate electrocatalytically active nanocarbon  
 91 materials after pyrolysis in Ar.<sup>40,41</sup>

92 Herein, we report on a group of optimized bimetallic MOFs  
 93 (BMOFs) derived from a Co–Fe alloy embedded in a carbon  
 94 nanocomposite, which when compositionally optimized,  
 95 exhibits highly stable electrocatalytic activity toward the  
 96 ORR. In ZIF-8, volatile Zn metal centers can evaporate,  
 97 generating a carbon structure with high surface area and  
 98 porosity. The resulting cavities served as hosts to encapsulate  
 99 Fe ions to form a Co–Fe alloy with cobalt derived from the  
 100 ZIF-67 or with externally added Fe(acac)<sub>3</sub>. The resulting  
 101 nanocomposite exhibited ORR electrocatalytic activity compar-  
 102 able to commercial Pt, as well as high stability for the ORR  
 103 in alkaline media as evidenced by its compositional and  
 104 structural integrity.

## 105 ■ RESULTS AND DISCUSSION

106 A family of Co–Zn bimetallic MOFs (BMOFs) precursors  
 107 were synthesized by a facile one-step solvothermal method at  
 108 room temperature, through the self-assembly of Co<sup>2+</sup>/Zn<sup>2+</sup>  
 109 with 1,2-methylimidazole in a solvent mixture of ethanol and

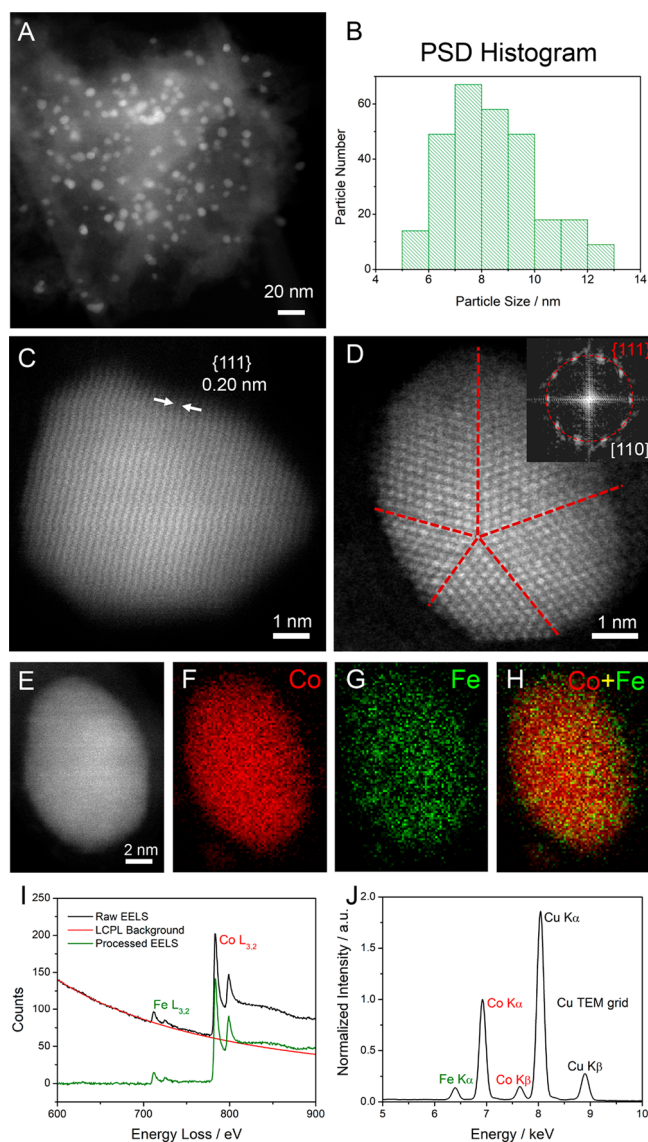
methanol. Their compositions were varied systematically and  
 110 labeled as BMOF-Co, ZnCo<sub>3</sub>, ZnCo, Zn<sub>3</sub>Co, Zn<sub>6</sub>Co, Zn<sub>11</sub>Co,  
 111 Zn<sub>20</sub>Co, and Zn, representing the fraction of the Co<sup>2+</sup> salt  
 112 (Co(NO<sub>3</sub>)<sub>2</sub>) as 100%, 75%, 50%, 14%, 8%, 5%, and 0%,  
 113 respectively. The powder X-ray diffraction (XRD) patterns of  
 114 the resulting BMOFs are shown in Figure S1 (Supporting  
 115 Information), where those of BMOF\_Co and Zn were  
 116 consistent with the simulated XRD patterns of ZIF-67 and  
 117 ZIF-8, respectively. The intermediate XRD patterns were  
 118 analogous to ZIF-67 and ZIF-8, indicating the successful  
 119 synthesis of the BMOFs. Their morphologies were charac-  
 120 terized via scanning electron microscopy (SEM) and trans-  
 121 mission electron microscopy (TEM), shown in Figures S2 and  
 122 S3, indicating a uniform distribution and smooth surfaces. The  
 123 BMOF crystal sizes decreased at higher Zn/Co ratios in the  
 124 metal precursors with less metallic Co nanoparticles remaining.  
 125 The crystal size decreased from the BMOF\_Co sample, with  
 126 an average edge length of around 2 μm, to around 1 μm  
 127 in BMOF\_ZnCo, and eventually to <100 nm in BMOF\_Zn. As  
 128 expected, there exists a correlation between the diminution in  
 129 the crystal size and the increasing fraction of Co in the salt  
 130 precursors. The formed polyhedra were pyrolyzed under  
 131 forming gas at 800 °C for 2 h, followed by a sulfuric acid  
 132 wash to remove any leachable metallic Co. As shown in Figure  
 133 1A–H, the polyhedral morphology of the crystals was retained  
 134 after the heat treatment and acid wash. It is generally accepted  
 135 that CNTs (carbon nanotubes) would likely grow on most  
 136 transition metals at elevated temperatures and under a  
 137 sufficiently high H<sub>2</sub> pressure.<sup>42</sup> The nanocomposites with  
 138 higher Co content yielded rougher surfaces, suggesting the  
 139 formation of a higher amount of carbon nanotubes. Figure S4  
 140 shows the XRD patterns of the carbonized BMOFs in which all  
 141 materials exhibited two peaks at 25° and 44° indexed to the  
 142 (002) and (101) peaks of carbon, and XRD peaks at 44° and  
 143

144  $51^\circ$  ascribed to the (111) and (200) peaks of metallic Co in a  
 145 face-centered cubic structure. At higher Co contents, metallic  
 146 Co peaks became more pronounced. The generated Zn oxide  
 147 was expected to be reduced in the forming gas atmosphere or  
 148 by carbon, which subsequently vaporized at high temperature.  
 149 Thus, there were no diffraction peaks from Zn. The  
 150 thermogravimetric analysis measurements in Figure S5A were  
 151 used to confirm the complete removal of Zn. The residual mass  
 152 of pyrolyzed BMOFs was precisely proportional to the amount  
 153 of Co precursors, and the Co-free material had nearly a 100%  
 154 mass loss after acid leaching. The BMOF material derived from  
 155 the  $Zn_6Co$  composite was further used as the scaffold to  
 156 encapsulate the  $Fe^{3+}$  in its cavities/pores via the double-solvent  
 157 method.<sup>43,44</sup> The  $Fe^{3+}$  moieties were immobilized in the pores  
 158 of the  $Zn_6Co$  network and reduced simultaneously with their  
 159 neighboring Co atoms, creating the bimetallic active sites after  
 160 carbonization and acid leaching.

161 Figure S6A,B shows the morphology of BMOF\_ $Zn_6Co$   
 162 before and after thermal treatment and acid leaching,  
 163 confirming that neither of the two processes affected the  
 164 overall morphology. The TEM image of the pyrolyzed  
 165 BMOF\_ $Zn_6Co$  in Figure 1I demonstrates that the polyhedral  
 166 scaffold of carbon was embedded with metallic Co nano-  
 167 particles. With the incorporation of Fe, the resulting carbon  
 168 nanocomposite, derived from  $Zn_6Co$  (labeled as  $Zn_6Co\_Fe$ ),  
 169 had abundant carbon nanotubes, covering the surface of the  
 170 polyhedral crystals (Figure 1J). The XRD patterns of pyrolyzed  
 171  $Zn_6Co$  and  $Zn_6Co\_Fe$  revealed that metallic Co and bimetallic  
 172  $Co_{0.9}Fe_{0.1}$  were formed in the reducing atmosphere during  
 173 carbonization and were retained after the acid wash. The  
 174 diffraction pattern of the pyrolyzed  $Zn_6Co\_Fe$  in Figure 1K  
 175 exhibited a slight shift to lower angles compared to the non-Fe  
 176 counterpart, consistent with the larger atomic radius of Fe.  
 177 There were two peaks observed in the Raman spectrum shown  
 178 in Figure 1L, illustrating the D and G band features of carbon.  
 179 The Raman peaks located at  $1350$  and  $1600\text{ cm}^{-1}$  were  
 180 attributed to  $sp^2$  graphite and defects in the carbon,  
 181 respectively.

182 The defects could come from the heteroatom substitution,  
 183 vacancies, and grain boundaries, which are commonly  
 184 considered to be more active in electrocatalysis than the  
 185 basal plane.<sup>45</sup> The D/G band ratio increased from 1.03 to 1.25  
 186 after the addition of Fe, indicating the formation of more  
 187 defect sites facilitating electrocatalysis. It was speculated that  
 188 the volatile Zn would substantially increase the surface area.  
 189 The BET surface areas of four representative samples, the  
 190 carbon nanocomposites from Co,  $Zn_6Co$ , Zn and  $Zn_6Co\_Fe$   
 191 were measured to be 520, 1310, 1400, and  $745\text{ m}^2/\text{g}$ ,  
 192 respectively. The high surface area allowed the exposure of  
 193 active sites and was deemed beneficial to the rapid transport of  
 194  $O_2$  and relevant species during the electrocatalysis processes  
 195 (Figure S5B).

196 The atomic structure of the  $Co_{0.9}Fe_{0.1}$ , embedded in the  
 197 carbon nanocomposite, derived from  $Zn_6Co\_Fe$ , was further  
 198 examined by high-angle annular dark-field (HAADF) scanning  
 199 transmission electron microscopy (STEM) imaging. Because  
 200 STEM image intensity is proportional to the atomic number ( $I$   
 201  $\propto Z^{1.7}$ ), the  $Co_{0.9}Fe_{0.1}$  alloy particles will be significantly  
 202 brighter than the carbon support. As shown in Figure 2A,  
 203  $Co_{0.9}Fe_{0.1}$  bimetallic nanoparticles (NPs) were uniformly  
 204 distributed and embedded in the MOF-derived porous carbon  
 205 matrix.  $Co_{0.9}Fe_{0.1}$  NPs exhibited narrow particle size  
 206 distribution (PSD) of  $8 \pm 2\text{ nm}$  (average  $\pm$  one standard

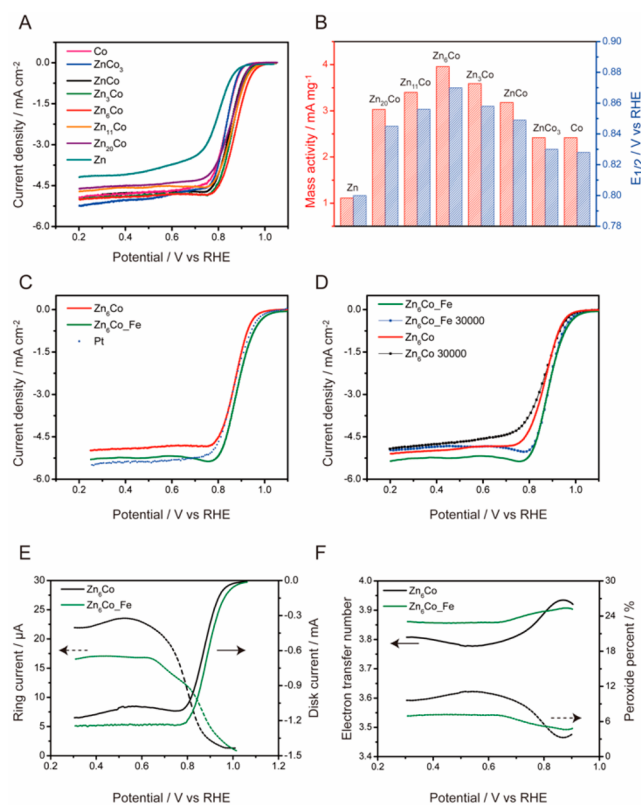


**Figure 2.** HAADF-STEM images of  $Co_{0.9}Fe_{0.1}$  bimetallic nanoparticles embedded in a MOF-derived porous carbon matrix (BMOF). (A) low-magnification STEM image of BMOF. (B) Particle size distribution (PSD) histogram of about 300 particles analyzed from (A) and Figure S4. (C) Atomic-scale STEM image of a single crystal with a  $d$ -spacing value of 0.20 nm, indicating {111} facets of  $Co_{0.9}Fe_{0.1}$ . (D) Atomic-scale STEM image of a nanoparticle with five subdomains on the [110] zone axis and the domain boundaries indicated as the red dashed lines. Inset shows the corresponding Fourier transform with five pairs of {111} diffraction spots; chemical composition of a  $Co_{0.9}Fe_{0.1}$  bimetallic nanoparticle. (E–H) STEM image and the corresponding EELS elemental maps of Co (red), Fe (green), and the composite map (Co vs Fe). (I) Processed EELS spectrum with pronounced Fe and Co  $L_{3,2}$  edges. (J) STEM-EDX spectrum with Fe  $K\alpha$  and Co  $K\alpha,\beta$  edges. Quantitative EDX analysis suggests Fe and Co contents of 89.2 and 10.8 at. %, respectively.

deviation,  $S_d$ ) (Figure 2B) on the basis of an analysis of more  
 207 than 300 nanoparticles from Figure 2A and Figure S7. The  
 208 crystal structure was further examined by STEM images at the  
 209 atomic scale. Figure 2C shows a single-crystal nanoparticle  
 210 with a  $d$ -spacing value of 0.20 nm, which is consistent with the  
 211 theoretical radius of  $Co_{0.9}Fe_{0.1}$  {111} facets, 0.2048 nm (PDF #  
 212 04-004-9067). Another  $Co_{0.9}Fe_{0.1}$  nanoparticle was found to  
 213 have five subdomains of {111}  $d$ -spacings on the same zone 214

215 axis of [110] (Figure 2D and Figure S8). Domain boundaries  
 216 were marked with red dashed lines, and the hexagonal  
 217 symmetry of [110] in each domain was clearly resolved from  
 218 the atom arrangements. The Fourier transform of this  
 219 nanoparticle showed the corresponding five pairs of diffraction  
 220 spots with the same  $d$ -spacing values, as indicated by the  
 221 dashed red circle (Figure 2D inset). The energy loss  
 222 spectroscopy (EELS) and energy-dispersive X-ray spectroscopy  
 223 (EDX) (Figure 2I) show the pronounced Co and Fe  $L_{3,2}$   
 224 edges at around 790 and 710 eV, respectively, which were used  
 225 to extract 2D EELS elemental mapping. Figure 2E,F presents a  
 226 10 nm  $\text{Co}_{0.9}\text{Fe}_{0.1}$  nanoparticle with EELS maps of Co (red)  
 227 and Fe (green). The EELS composite map of Co vs Fe in the  
 228 upper right of Figure 2E,F suggested a relatively homogeneous  
 229 distribution of Co and Fe, which was further evidenced by  
 230 similar EELS maps in Figure S9. This provides convincing and  
 231 compelling evidence of the formation of a Co–Fe alloy at the  
 232 atomic scale, which is consistent with the observation from the  
 233 XRD of  $\text{Co}_{0.9}\text{Fe}_{0.1}$  in Figure 2K. Besides the elemental  
 234 distribution from EELS, EDX also served as a quantitative  
 235 tool to analyze the local atomic ratio (Figure 2J). Co and Fe  
 236  $K\alpha$  edges at 6.9 and 6.4 keV, respectively, were employed to  
 237 calculate the relative atomic contents of Fe and Co on the basis  
 238 of the Cliff-Lorimer equation.<sup>46</sup> Co and Fe were found to have  
 239 relative contents of 89.2% and 10.8%, respectively, which is  
 240 consistent with the designed stoichiometry of Co/Fe (9:1) and  
 241 ICP-MS results, which indicated that the atomic ratio of Co to  
 242 Fe was around 9:1. The relative error was defined as one  $S_d$  of  
 243 0.6% on the basis of a random selection of five different regions  
 244 on the TEM grid. The strong Cu signal in Figure 2J came from  
 245 the Cu TEM grid. STEM-EDX elemental maps of several  
 246  $\text{Co}_{0.9}\text{Fe}_{0.1}$  NPs also yielded similar homogeneous distribution  
 247 of Co and Fe to that obtained from EELS mapping (Figure  
 248 S10). In summary, microscopic-level STEM-EELS mapping,  
 249 combined with quantitative EDX analysis, unambiguously  
 250 indicate that the  $\text{Co}_{0.9}\text{Fe}_{0.1}$  alloy nanoparticles have a  
 251 homogeneous distribution of Co and Fe at the atomic scale  
 252 with the designed Co/Fe ratio of 9:1.

253 With the desirable structural information discussed above,  
 254 the electrocatalytic performance of these materials, toward the  
 255 ORR, was assessed in alkaline media. Shown in Figure 3A, all  
 256 the polarization curves of all BMOFs-derived carbon nano-  
 257 composites were collected in a conventional three-electrode  
 258 system at 1600 rpm, in an  $\text{O}_2$ -saturated 0.1 M NaOH  
 259 electrolyte, at a scan rate of 5 mV/s and a rotation rate of 1600  
 260 rpm. The mass activities at 0.85 V and the half-wave potentials  
 261 are summarized in Figure 3B. The Zn-derived material showed  
 262 the lowest onset potential and the slowest kinetics in the mixed  
 263 diffusion-kinetics control region. In sharp contrast, with a  
 264 minimal amount of Co incorporated, the electrocatalytic  
 265 performance of the  $\text{Zn}_{20}\text{Co}$ -derived sample had a dramatically  
 266 enhanced increase of 200% in mass activity and a 30 mV  
 267 positive shift in the half-wave potential. This dramatic  
 268 improvement indicated that Co provided critical active sites  
 269 for ORR electrocatalysis. With additional increases in the Co  
 270 loading, there were further increases in the mass activity,  
 271 although the additional relative enhancement gradually  
 272 decreased with higher Co contents. Contrary to such behavior,  
 273 in the case of  $\text{Zn}_6\text{Co}$  to Co, the electrocatalytic activity  
 274 decreased with increasing levels of Co. As a result,  $\text{Zn}_6\text{Co}$   
 275 proved to be the best ORR candidate derived from BMOFs  
 276 precursors. We ascribe this to its high surface area, accessible  
 277 Co-based active sites, and N dopants. Furthermore, the Co–Fe

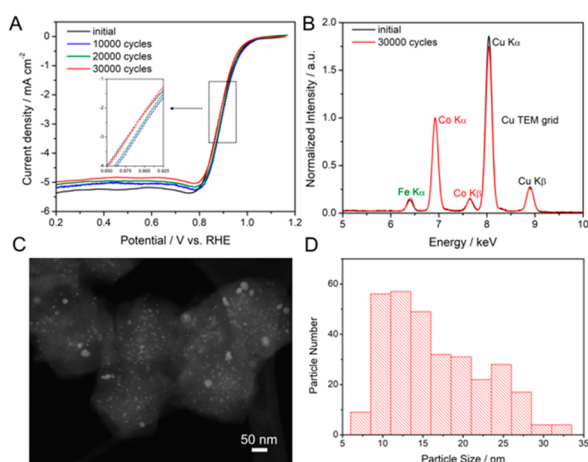


**Figure 3.** Oxygen reduction on pyrolyzed BMOFs and  $\text{Zn}_6\text{Co}/\text{Fe}$ . (A) Polarization curves of a variety of BMOFs samples obtained in  $\text{O}_2$ -saturated 0.1 M NaOH at 1600 rpm and a scan rate of 5 mV/s. (B) Comparison of the mass activity at 0.85 V and half-wave potentials ( $E_{1/2}$ ). (C) Polarization curves of pyrolyzed  $\text{Zn}_6\text{Co}$ ,  $\text{Zn}_6\text{Co}/\text{Fe}$ , and commercial Pt. (D) Polarization curves of  $\text{Zn}_6\text{Co}$  and  $\text{Zn}_6\text{Co}/\text{Fe}$  before and after 30 000 cycles. (E) Rotating ring-disk electrode (RRDE) measurements of  $\text{Zn}_6\text{Co}$  and  $\text{Zn}_6\text{Co}/\text{Fe}$  in 0.1 M NaOH toward ORR. Ring and disk currents obtained at 1600 rpm and 5 mV/s. (F) Calculated electron transfer number and peroxide yield.

bimetallic alloy derived from  $\text{Zn}_6\text{Co}$ , namely,  $\text{Zn}_6\text{Co}/\text{Fe}$ ,<sup>278</sup> exhibited electrocatalytic activity that surpassed those of<sup>279</sup>  $\text{Zn}_6\text{Co}$  and commercial Pt/C, in terms of the half-wave<sup>280</sup> potential (Figure 3C).<sup>281</sup>

Stability was assessed for carbon nanocomposites derived<sup>282</sup> from both  $\text{Zn}_6\text{Co}$  and  $\text{Zn}_6\text{Co}/\text{Fe}$  in an Ar-saturated 0.1 M<sup>283</sup> NaOH solution at a scan rate of 100 mV/s for 30 000 cycles<sup>284</sup> (Figure 3D), where the carbon derived from  $\text{Zn}_6\text{Co}/\text{Fe}$ <sup>285</sup> proved extraordinarily stable. After 30 000 CV cycles, there was<sup>286</sup> virtually no loss in the potential region between 0.8 and 1.0 V,<sup>287</sup> and the electrocatalytic activity still outperformed that of<sup>288</sup>  $\text{Zn}_6\text{Co}$  carbon. To better evaluate the selectivity of the oxygen<sup>289</sup> reduction process, the rotating ring-disk electrode (RRDE)<sup>290</sup> method was employed to measure the peroxide yield,<sup>291</sup> corresponding to the undesirable  $2e^-$  process. Figure 3E<sup>292</sup> presents the ring and disk currents obtained for  $\text{Zn}_6\text{Co}$  and<sup>293</sup>  $\text{Zn}_6\text{Co}/\text{Fe}$ .  $\text{Zn}_6\text{Co}/\text{Fe}$  exhibited a higher disk current, while its<sup>294</sup> ring current decreased by 30%, when compared to  $\text{Zn}_6\text{Co}$ ,<sup>295</sup> suggesting a dominant four-electron transfer reaction. The<sup>296</sup> electron transfer number ( $n$ ) and peroxide yield values are<sup>297</sup> presented in Figure 3F. For the  $\text{Zn}_6\text{Co}/\text{Fe}$  carbon, the  $n$ -value<sup>298</sup> was determined to be above 3.9 over the potential region<sup>299</sup> between 0.2 and 0.9 V, and the generated peroxide was below<sup>300</sup> 7%, a value that is about half, when compared to the 12%<sup>301</sup>

302 H<sub>2</sub>O<sub>2</sub> generation from Zn<sub>6</sub>Co. The peroxide yield is relatively  
 303 low when compared to other reported values in the literature.  
 304 Our results are, in fact, comparable to other state-of-the-art  
 305 catalysts. To make a better comparison, we have prepared a  
 306 table that summarizes the peroxide yield of various materials in  
 307 Table S1.<sup>28–30,47–55</sup> Lowering the peroxide yield would be  
 308 most beneficial because it is well understood that peroxide can  
 309 diffuse into the membrane and chemically break down to  
 310 hydroxyl radicals. These radicals, in return, will react with  
 311 perfluorosulfonic ionomers in the electrode and the membrane  
 312 to produce hydrofluoric acid (HF), leading to the degradation  
 313 of the MEA.<sup>56</sup> To address the disadvantage from produced  
 314 peroxide, it requires collaborative efforts, also from the design  
 315 of peroxide-tolerant membranes.<sup>57</sup>  
 316 To implement Pt-free cathodes for industrial applications in  
 317 alkaline membrane exchange fuel cells (AMEFCs), non-  
 318 precious ORR electrocatalysts need to not only satisfy the  
 319 requirements of high initial ORR activity but also address long-  
 320 term durability concerns.<sup>58</sup> The durability and the possible  
 321 degradation mechanisms of ORR electrocatalysts need to  
 322 satisfy the requirements of the BMOF electrocatalysts that  
 323 were investigated using STEM imaging and quantitative EDX  
 324 analysis. As shown in Figure 4A, the half-wave potentials of



**Figure 4.** Degradation mechanism investigation of BMOF electrocatalysts during durability tests. (A) ORR polarization profiles of BMOF electrocatalysts at 1600 rpm and 5 mV/s after 10 000, 20 000, and 30 000 potential cycles from 0.6 to 1.0 V at 100 mV/s. (B) EDX spectra of BMOF at the initial state and after 30 000 cycles, showing a relatively stable Fe/Co atomic ratio. (C) STEM image of BMOF after 30 000 cycles, showing a majority of small particles as well as aggregated larger particles. (D) PSD histogram of BMOF after 30 000 cycles, analyzed from (C) and Figure S8, showing an increasing number of larger particles, relative to the initial state in Figure 3B.

325 BMOF electrocatalysts shifted slightly positively after 10 000  
 326 and 20 000 cycles, indicating an initial catalyst activation. After  
 327 30 000 cycles, the  $E_{1/2}$  shifted in the negative direction by less  
 328 than 5 mV, indicating a remarkable activity retention. The  
 329 continuous decrease in  $I_d$  from  $-5.4$  to  $-5.0$  mA/cm<sup>2</sup> suggests  
 330 a loss of electrochemical surface area (ECSA). EDX  
 331 quantitative analysis and STEM images were employed to  
 332 investigate the changes in microstructures and local chemical  
 333 composition. EDX spectra of BMOF electrocatalysts, at the  
 334 initial state and after 30 000 cycles, were normalized to the Co  
 335 K $\alpha$  edge (783 eV) and showed little, if any, changes in the Fe  
 336 K $\alpha$  edge (712 eV) (Figure 4B). Quantitative analysis suggested

that the relative contents of Co and Fe changed from 89.2%  
 and 10.8% ( $\pm 0.6\%$ ) at the initial state to 88.5% and 11.5%  
 ( $\pm 0.8\%$ ) after 30 000 cycles, respectively. Given the relative  
 error of EDX measurements, no significant changes in  
 composition ratio were detected. STEM images of BMOF  
 electrocatalysts after 30 000 cycles showed that the majority of  
 the small particles were able to remain embedded in the carbon  
 matrix with only a few aggregated larger particles evident  
 (Figure 4C). Around 300 Co<sub>0.9</sub>Fe<sub>0.1</sub> nanoparticles in Figure 4C  
 and Figure S11 were analyzed to form the particle size  
 distribution (PSD) histogram in Figure 4D. It suggests that  
 Co<sub>0.9</sub>Fe<sub>0.1</sub> NPs have a larger average particle size of 10–15 nm  
 and a broader PSD after 30 000 cycles, when compared to the  
 initial state in Figure 2, which may partially explain the  
 decrease in  $I_d$  in Figure 4A. Initially, nearly all O<sub>2</sub> could be fully  
 reduced to H<sub>2</sub>O via either direct four-electron transfer reaction  
 or in a two-step process in which the generated peroxide is  
 fully reduced (to water) by nearby sites before escaping the  
 catalyst layer. After potential cycling process, some active sites  
 dissolved so that their density is lower. In this case, the  
 peroxide has a higher possibility of diffusing into the bulk  
 electrolyte, causing a decrease in the limiting current. The  $E_{1/2}$   
 does not shift too much in the kinetic-diffusion region,  
 indicating that the kinetics is relatively fast. In summary, the  
 excellent durability of BMOF-derived electrocatalysts after  
 30 000 cycles was ascribed to their capability to maintain a  
 stable local chemical composition as well as a reasonably small  
 particle size, highlighting the close interactions between  
 Co<sub>0.9</sub>Fe<sub>0.1</sub> NPs and the MOF-derived carbon matrix. Here,  
 we attributed the stability of our Co–Fe BMOF catalysts to  
 the highly porous structure arising from the use of Zn as a  
 sacrificial template in the reducing atmosphere and to the in  
 situ formation of the Co–Fe bimetallic nanoparticles. The  
 annealing processes was deliberately conducted at H<sub>2</sub> flowing  
 rates, known to promote the formation of carbon nanotubes on  
 the surface of transition metals, like Co and Fe in this case, that  
 help immobilize active sites. At the same time, Co and Fe are  
 reduced and alloyed at the elevated temperatures employed  
 during the formation of these CNTs and are subsequently  
 wrapped in these tubes. In addition, the 1,2-imidazole ligands  
 in the BMOF precursors bring N dopants in the carbon  
 structure, which are able to not only provide additional  
 catalytic pathways but also bind and coordinate the metallic  
 nanoparticles, thus enhancing stability from both chemical and  
 physical prospective. The porous structure of our materials is  
 maintained after extensive cycling, as evidenced by TEM.  
 Together with the minimal compositional difference between a  
 fresh sample and a sample after 30 000 cycles, it is reasonable  
 to expect that the excellent stability derives from the structural  
 and chemical integrity.

In addition, based on the Pourbaix diagram, the surface of  
 the bimetallic Co–Fe nanoparticle is highly likely to be  
 partially oxidized, in the form of Co and Fe oxide/hydroxide. It  
 is possible/likely that, under working conditions (applied  
 potential), there is a mixture of Co(OH)<sub>2</sub> and Co(OH)<sub>3</sub> (or  
 Co<sub>2</sub>O<sub>3</sub>, Co<sub>3</sub>O<sub>4</sub>, and CoO) for Co on the surface. Similarly, Fe  
 likely exists as a mixture of Fe(OH)<sub>2</sub> and Fe(OH)<sub>3</sub> (or Fe<sub>2</sub>O<sub>3</sub>  
 and Fe<sub>3</sub>O<sub>4</sub>). The average valence state is likely to be potential-  
 dependent, closer to +3 in the higher potential region (near 1  
 V vs RHE) and near +2 when the applied potential is lower  
 (near 0 V vs RHE). Those two metals on the surface  
 simultaneously and synergistically catalyze the ORR reaction  
 efficiently and stably.

## 400 ■ CONCLUSIONS

401 In summary, we have designed a family of BMOF-derived Co–  
402 Fe alloys embedded in a carbon nanocomposite through the  
403 combination of the conventional self-assembly of MOFs and a  
404 guest–host strategy. Zn<sub>6</sub>Co proved to be the compositionally  
405 optimized template and substrate for the encapsulation of  
406 exterior Fe to generate the bimetallic nanoparticles–carbon  
407 composite. This nanocomposite, composed of porous carbon  
408 with high surface area and uniform distribution of Co<sub>0.9</sub>Fe<sub>0.1</sub>  
409 bimetallic nanoparticles, exhibited superior electrocatalytic  
410 activity toward the ORR, as well as robust stability after  
411 30 000 cycles, owing to its structural and compositional  
412 integrity, as confirmed by STEM and EDX measurement. The  
413 synthesis strategy and optimization process presented here  
414 may provide new pathways to push forward the substitution of  
415 Pt with more cost-effective electrocatalysts for fuel cell  
416 applications.

## 417 ■ ASSOCIATED CONTENT

### 418 ● Supporting Information

419 The Supporting Information is available free of charge on the  
420 ACS Publications website at DOI: 10.1021/jacs.9b03561.

421 Synthesis, structural characterizations of XRD, BET,  
422 SEM, and TEM, and additional figures (PDF)

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### 431 Notes

432 The authors declare no competing financial interest.

## 433 ■ ACKNOWLEDGMENTS

434 This work was supported by the Center for Alkaline-Based  
435 Energy Solutions (CABES) and the Center for Energy  
436 Materials at Cornell (emc<sup>2</sup>), part of the Energy Frontier  
437 Research Center (EFRC) program supported by the U.S.  
438 Department of Energy, under grant DE-SC-0019445. Y.X. and  
439 Y.Y. are funded by DOE under the grant DE-SC-0019445.  
440 This work made use of TEM facilities at the Cornell Center for  
441 Materials Research (CCMR) which are supported through the  
442 National Science Foundation Materials Research Science and  
443 Engineering Center NSF MRSEC program (DMR-1719875).  
444 We are grateful to Malcolm (Mick) Thomas at CCMR for help  
445 in Nion UltraSTEM.

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